

1140VC

Polypropylene Homopolymer / Thin-wall Transparency Injection Molding

PRODUCT DESCRIPTION

1140VC is a Polypropylene Homopolymer with the characteristic of improve high flow ability for production of long path and thin wall injection molding process.

TYPICAL APPLICATION

- Thin wall packaging
- Long path food container
- Drinking cups
- Complex parts

PRODUCT FEATURES

- Highest flow ability
- High Speed injection molding
- Reduced cycle time
- High Transparency thin-wall
- Dimensional stability

COMPLIANCE

- FDA US 21 CFR 177.1520
- Commission Regulation (EU) No. 10/2011
- RoHS
- REACH

PHYSICAL PROPERTIES	TEST METHOD	UNIT	VALUE
Melt Flow Index (2.16 kg/230 °C)	ASTM D1238	g/10 min	75
Density	ASTM D792	g/cm ³	0.9
Tensile Strength at Yield	ASTM D638	MPa	39
Elongation at Yield	ASTM D638	%	9
Izod Notched Impact Strength (at 23 °C)	ASTM D256	J/m	25
Flexural Modulus (1% SECANT)	ASTM D790	MPa	1750
Rockwell Hardness	ASTM D785	R-Scale	109
Heat Distortion Temperature (0.45 MPa)	ASTM D648	°C	120
Haze (1 mm)	ASTM D1003	%	40

Remark: The values presented on the above are typical laboratory, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitability of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.

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PROCESSING TECHNIQUE

Cylinder Temperature: 190 - 240 °C

Mold Temperature : 40 - 60 °C

Injection Pressure : 30 - 80% of maximum pressure

Holding Pressure : Relative to injection pressure

Back Pressure : 0 - 20 of maximum pressure

Injection Speed : Low to medium of maximum speed

*However, the actual processing conditions depend on mold design, power of machine, equipment and other environments.

PRODUCT PACKAGING

- 25 kg loose bag
- 25 kg stretch wrap on palletized
- 750 kg jumbo bag

For further information, contact the IRPC's Sales representative.

STORAGE

Storage at ambient temperature preferably not higher than 38 °C (100 °F).

- Dry environment with the exclusion of contamination.
- Protection against direct sunlight, radiation and artificial light containing UV-Radiation.
- Protection from ozone-generating electrical devices.
- Under these optimal conditions, the physical properties of resins should remain stable with the exception of the yellowness index which is expected to increase over time.

More information provide in safety data sheet.

SAFETY

This product is not classified as hazardous material for more information please refer to safety data sheet.

RECYCLING

It is an undisputed fact that the product can be recycled or disposed of without any problem.