

## 1140VC

## Polypropylene (PP)

**Description:** 1140VC is a Polypropylene Homo-polymer resin for injection molding with high flow and good stiffness characteristic. It is suitable for the production of long path and thin wall. Typical applications are house-ware, food container, Thin wall container. It also meets the F.D.A. requirement in the code of federal regulations in 21 CFR 177.1520 for food contact.

Physical Properties:	Method	Unit	Value
Melt Flow Index (2.16 kg/230°C)	ASTM D1238	g/10min.	90
Tensile Strength at Yield	ASTM D638	N/mm <sup>2</sup>	33
Elongation at Yield	ASTM D638	%	25
Izod Notched Impact Strength (at 23°C)	ASTM D256	J/m	25
Flexural Modulus (1% SECANT)	ASTM D790	MPa	1700
Rockwell Hardness	ASTM D785	R-Scale	105
Heat Distortion Temperature (Load 0.45 N/MM <sup>2</sup> )	ASTM D 648	٥C	120

## **Processing Technique**

## Processing Temperature : 190 – 240 °C

\*\* However, the actual processing conditions depend on mold design, power of machine, equipment and other environments. \*\*

**Remark:** The values presented on the above are typical laboratory average, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitable of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.



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Product Data sheet

555/2 ศูนย์เอนเนอร์ยี่คอมเพล็กซ์ อาการ บี เว็น 6 ถนนวิกาวดีรับสิต แขวงจตุจักร เขตจตุจักร กรุงเทพฯ 10900 โกร. +66(0)2649-7000,66(0)2649-7777 แฟ้กซ์: +66(0)2649-7002 IRPC Public Company Limited 555/2 Energy Complex Building B, o<sup>th</sup> Floor, Vibhavadi Rangsit Road, Chatuchak, Bangkok 10900 THAILAND. TEL:+66(0)2649-7000,66(0)2649-7777 FAX:+66(0)2649-7002 www.irpc.co.th, www.irpcmarket.com