

# LL7420D1

Linear Low Density Polyethylene Resin

**Special Characteristics :** InnoPlus LL7420D1 resin is a linear low density polyethylene with butene comonomers, with low content of slip and antiblock. This grade offers an outstanding excellent draw down in blown film processing. Films extruded from InnoPlus LL7420D1 have high tensile strength, gloss and good toughness properties. It can be used for blending with other polyethylene types, such as HDPE and LDPE.

**Typical Applications :** InnoPlus LL7420D1 is recommended for producing the liners, industrial bags, refuse sacks and garbage bags.

**Additives :** Slip 800 ppm and Antiblock 1500 ppm

**Typical Properties :**

Properties	LL7420D1	Unit	Test Method
<b>Physical Properties (Based on pellets and press-molded sheet)</b>			
Melt Flow Rate (190 °C, 2.16 kg)	2.0	g/10 min	ASTM D1238
Density	0.920	g/cm <sup>3</sup>	ASTM D792
Melting Temperature	121	°C	ASTM D3418
Vicat Softening Point	97	°C	ASTM D1525

## Film Properties\* (Based on blown film)

Tensile Strength at Break (MD/TD)	31 / 23	MPa	ASTM D882
Elongation at Break (MD/TD)	600 / 800	%	ASTM D882
Tensile Modulus, 1% Secant (MD/TD)	195 / 250	MPa	ASTM D882
Dart Impact Strength	85	g	ASTM D1709
Tear Strength (MD/TD)	100 / 300	g	ASTM D1922
Haze	16	%	ASTM D1003
Gloss (45°)	50	-	ASTM D2457

\* Film made on blown film line at blow up ratio 2.5. Gloss (45°) obtained from 40 microns film while other film properties obtained from 25 microns film.

### Recommendation :

The recommended temperature setting is in the range of 160 – 180 °C for extruder and 170 – 190 °C for die zone.

### FDA Statement :

Food and Drug Administration US FDA 21 CFR 177.1520 and Commission Regulation (EU) 10/2011. More compliance regulations and standards that related to the product shall be exhibited in Product Regulatory Certificate (PRC) document.

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Note : Properties reported here are typical values of the product, not to be considered as specifications.

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